

- Bill Walker

401 821 1700

300 reimbursable

swgs from Methode in mail

across extended length

Linda, we need a P.O.
for this that, changed &
forward today. Draw C.

P.O.

P.S. This is another account to be transferred
to production account.

to Victor Electric

Samples of cable described in quotation # 44798
modified as follows:

- lengthen coil body to 6 inches
- Reduce Tangent #1 to 12 inches
- Change Tangent #2 to an axial tail.

↗ 300.00

It is understood that this charge will be
fully reimbursable against future orders
for this cable.

$$\begin{array}{r}
 16 \\
 15 \\
 \hline
 180 \\
 160 \\
 \hline
 240
 \end{array}$$

Quotation



Victor Electric Wire & Cable Corp.
 618 Main St., West Warwick, R.I. 02893
 Tel. 401 821-1700, TWX 710 382-1534

Date: **March 8, 1978**

Victor Quotation No.: **44798**

Your Inquiry No.: **Verbal**

☐ **Mattel**
 5150 Rose Crans
 Hawthorne, California 90250
 ☐ **Attention: Dave Chandler**

☐ **Terms: Net 30 days**

☐ **Freight: Collect, FOB, West Warwick, R.I.**

☐ ***Delivery: To be discussed as per your requirements**
 *(After receipt of Purchase Order)

Your Part Number	Victor Part Number	Description	Quantity	Price
		<p><u>s60-27</u></p> <p>59" 9/c #28 AWG Cable, 5" Coil Body, 1/2" mandrel, Tangent #1-15"; ROJ 2", Cut Blunt, Tangent #2-Mold SR-2-11-30- 1/2" from coil body-ROJ 3".</p> <p>NOTE: There will be a partial tooling charge of \$600.00 plus tax for pinch offs for SR-30.</p> <p>This quotation is valid for 30 days. Our price is predicated on 63¢ cathode.</p> <p>CONFIRMATION</p> <p>Our Representative is: R. H. McDONALD ASSOCIATES 18121 NORWICH, CNL. 91325 (213, 313-7911)</p>	150,000 pcs	\$709.69/M

All terms subject to credit department approval.

When replying, please refer to our quotation number and your part number.

cc: R.H. McDonald
 Russ McDonald

Victor Electric Wire & Cable Corp.
William Walker Jr

by William Walker Jr
 Signature

Important! See reverse side for terms and conditions of sale.
 clv



PURCHASE REQUEST

MIL 2211-C

ENTRIES WITH RED CAPTIONS FOR PURCHASING USE ONLY.

CONFIRMING

TO VICTOR ELACRIC WIRE & CABLE CORP.
618 MAIN ST.
WEST WARWICK, R.I. 02893

THIS NO. MUST APPEAR ON ALL INVOICES, PACKING SLIPS, REFERENCES AND CORRESPONDENCE ON THIS ORDER

PURCHASE ORDER NO. 31102

SHIP TO:

- PLANT 1
- PLANT 4
- ADMIN. WHSE.
- PLANT CENTER
- PLANT 2 & 3
- COMPTON
- PLANT 6
- OTHER

5150 ROSECRANS AVE.
HAWTHORNE, CALIF. 90250

13060 TEMPLE AVE.
CITY OF INDUSTRY, CALIF. 91748

5150 ROSECRANS AVE.
HAWTHORNE, CALIF. 90250

15930 E. VALLEY
CITY OF INDUSTRY, CALIF. 91744

1650 S. WILMINGTON AVE.
COMPTON, CALIF. 90220

Leary

TERMS: *Net 30*

F.O.B. DELIVERED UNLESS SPECIFIED

SHIP VIA YOUR DEL. UNLESS SPECIFIED

NOT TAXABLE CHARGE VENDOR NO. *64058*

RESALE NO. AB 10896

DATE: *7-17-78*

MAIL STOP: *1112*

ITEM NO.	PURCHASE ORDER CATEGORY	DESCRIPTION - ONE ITEM PER ITEM NO.	UNIT OF MEAS.	QUANTITY	PRICE PER REQUESTER	CONFIRMED PRICE	DATE	QUANTITY	BALANCE	PACKING SLIP NUMBER	REC. INIT.	DUE DATE
1	REPAIR	<i>3 cavity spin relief mold for molding spin relief on retractable cable to fit constraints of Mattel controller (part #2609-9059)</i>			<i>\$5400.00</i>	<i>5400.00</i>	<i>7-17-78</i>					
<p><i>Do we Outflow 1500 of 11/4/78</i></p> <p><i>It is understood that this charge will be fully reimbursable against future orders for this.</i></p> <p><i>AM being to be used entirely in the manufacture of Mattel products. Mattel will carry stock for any and every recall caused by action.</i></p>												
<p>DEPARTMENT: PRELIMINARY DESIGN</p> <p>RECEIVING CATEGORY: <i>3</i></p> <p>BUDGET CTR: <i>6045</i></p> <p>CHARGE TO ACCT. NO.: <i>613-1747-1240</i></p> <p>IS MATERIAL TO BE RESOLD? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO</p> <p>SEND INVOICE TO REQUESTER FOR APPROVAL <input type="checkbox"/></p> <p>RECEIVING INSTRUCTIONS: <input type="checkbox"/> SEND RECEIVING MASTER TO REQUESTER <input type="checkbox"/> RECEIVING DEPARTMENT TO DELIVER TO REQUESTER <input type="checkbox"/> OTHER <input checked="" type="checkbox"/></p>			<p>REQUESTER: <i>BUCHANAN for CHANDLER</i></p> <p>APPROVED BY: <i>X</i></p> <p>APPROVED BY: <i>X</i></p>			<p>EXT. DATE: <i>1112</i></p> <p>MAIL STOP: <i>316</i></p> <p>PLT: <i>1</i></p> <p>DATE REQUIRED: <i>ASAP</i></p> <p>APPROX. AMT. THIS P.O.: <i>\$ 5400.00</i></p>			<p>RECEIVED COMPLETE BY: _____</p> <p>RECEIVED COMPLETE BY: _____</p>			

INSTRUCTIONS TO PURCHASING/SUGGESTED VENDOR
REQUESTOR TO OKAY BID BEFORE RELEASE.

SIGN ONLY IF COMPLETE - IF PARTIAL SHIPMENT, COMPLETE RECEIVING AREA AND FORWARD COPY TO ACCTS. PAYABLE. (ATTACH ALL DOCUMENTS REC'D.)

DATE _____

P.O. to Victor cable

Loading charge for new front and
center section of SR-10 mold per
your quotation 45110

800.00

Quotation



Victor Electric Wire & Cable Corp.
 618 Main St., West Warwick, R.I. 02893
 Tel. 401 821-1700, TWX 710 382-1534

Date: April 24, 1978

Victor Quotation No.: 45110

Your Inquiry No.: Verbal

☐ **Mattel**
 5150 Rose Crans Avenue
 Hawthorne, California 90205

☐ Terms: Net 30 days

☐ Freight: Collect, FOB,
 West Warwick, R.I.

☐ Attention: Mr. Dave Chandler

☐ *Delivery: To be discussed
 as per your requirements
 *(After receipt of Purchase Order)

YourPart Number	Victor Part Number	Description	Quantity	Price
		58" 9/c Coil Cord 6" body 1/4" Mandrel Tangent #1: 12" long; ROJ 2" Mold SR-10-K 1" from coil body. Tangent #2: 2" long, Mold SR-XX; ROJ to end of SR, Tangent to be parallel. NOTE: Tooling charge of \$800.00 plus tax for a new front section and center section of SR-10. NOTE: We have processed your order #31102 for tooling of new strain relief mold for coil cord, priced at \$5500.00. NOTE: Prices are based on current cost of copper and materials and are subject to adjustment at time of shipment.	150,000 pcs	\$790.15/M

Our Representative Is:
R. H. McDonald & Associates
 1811 NAPA STREET
 NORTHridge, CAL. 91325
 (13) 343-7311

All terms subject to credit department approval.

When replying, please refer to our quotation number and your part number.

cc: R.H. McDonald & Associates
Russ McDonald

Victor Electric Wire & Cable Corp.
 a m Walker Jr.

by William Walker Jr.
 Signature

Important! See reverse side for terms and conditions of sale.

Bill Walker - Victor

4-24-78

W/strain relief 79¢

\$790.15 / m

.265 slot in controller

Send a housing

2 week

~~68~~

Bill Walker - Victor Cable

7-26-78

Lisa Rogers

may 15 date very tight
(19th?)

Looking for short strain ship - end of week.

Proposed soft tooling

lic'd quote? - no

PO for small mold.

Providence, R.I.

UPS Blue

Carrier pack

< 2 lbs

delivered or call



April 27, 1978

William Walker, Jr.
VICTOR ELECTRIC WIRE & CABLE CORP.
618 Main Street
West Warwick, R.I. 02893

Console housing shipped on consignment.

To be returned to Dr. David P. Chandler (address shown
below) by May 15, 1978.

David P. Chandler

Dr. David P. Chandler

DPC: lb

Bill Walker

Victor

60 120
 220
outlet 540 D 125 thick

8 cavity stream relief mold \$5400

\$500

800

330
190
160

PO to Victor

8 cavity strain relief mold for molding
strain relief on retractable cable to fit
constraints of Mattel controller ^{part number} (2609-9059).

\$3400.00



Victor Electric Wire & Cable Corp.
618 Main St., West Warwick, R.I. 02893
Tel. 401-821-1700, TWX 710-382-1534

May 12, 1978

Mattel Corporation
5150 Rose Crans Avenue
Hawthorne, California 90205

Attention: Dave Chandler

Dear Dave:

Please find enclosed the preliminary drawing on S.R. 95 (short tangent S.R.). I will be in continual contact with you the week of 5-15-78. Victor Electric will finalize drawing on S.R. 95 after mold is sampled.

Regards,

VICTOR ELECTRIC WIRE & CABLE

A handwritten signature in blue ink that reads "William Walker, Jr." The signature is written in a cursive style.

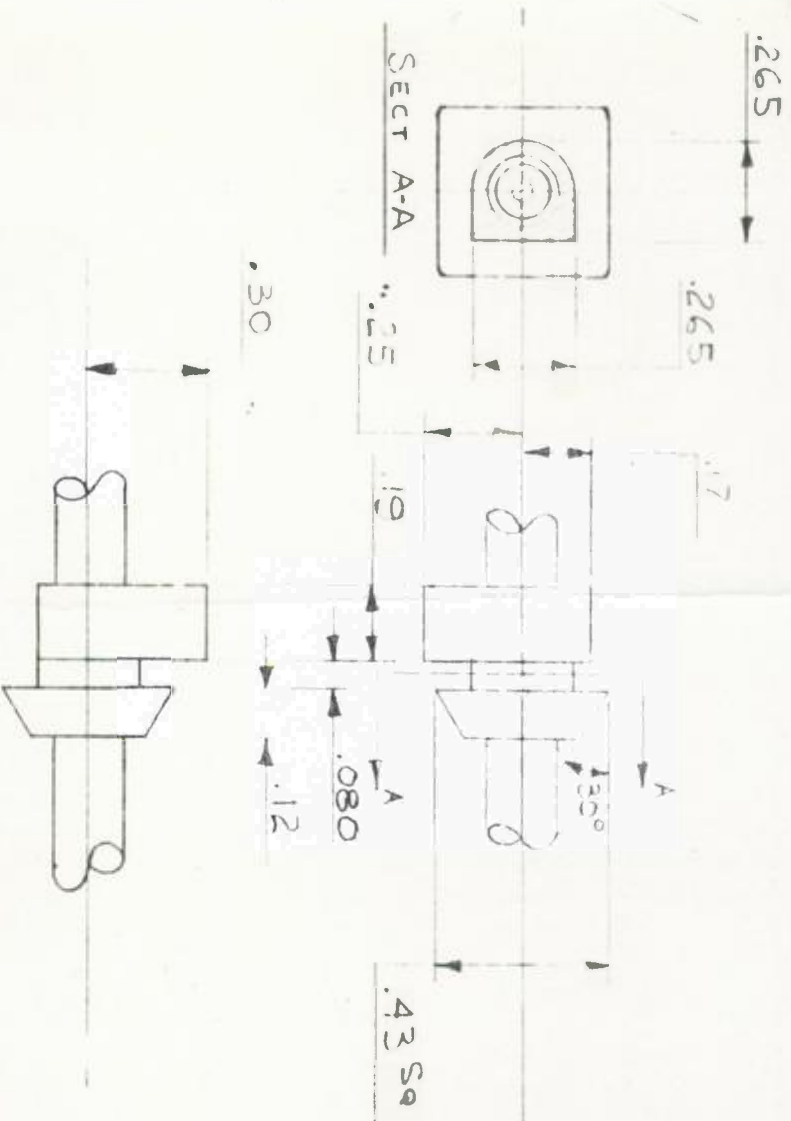
William Walker, Jr.
Regional Sales Coordinator

WWJ/mad

Enclosure

cc: McDonald Assoc.

SYM	DESCRIPTION	DATE	APPROVED



TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED

2 PLACE DECIMALS ± .005"	ANGLES ± 30'
3 PLACE DECIMALS ± .001"	FRACTION ± 1/64"

SEE MATERIAL SPEC. FOR STOCK TOLERANCE
SCREW THOS. ARE CLASS 2A OR 2B U.N.C. UNLESS OTHERWISE SPECIFIED

ACTUAL SIZE



APPROVED BY

WIRE SIZE	

SR-95

DRAWN: W. SMITH DATE: 4-25-78

APPROVED: SCALE: 2:1

VICTOR ELECTRIC WIRE & CABLE CORP.
WEST WARWICK, R. I.

Bill Walker

7-17-78

300.00 + tax 318.00

Send PO.

PURCHASE REQUEST

MIL 2211-C

ENTRIES WITH RED CAPTIONS
FOR PURCHASING USE ONLY.

CONFIRMING

TO VICTOR ELECTRONIC WIRE & CABLE CORP.
616 MAIN STREET
WEST LAKELAND, P.I. 02893

THIS NO. MUST APPEAR ON ALL INVOICES,
PACKING SLIPS, REFERENCES AND
CORRESPONDENCE ON THIS ORDER.

TERMS **N/30**
F.O.B. DELIVERED UNLESS SPECIFIED
SHIP VIA YOUR DEL. UNLESS SPECIFIED

PURCHASE ORDER NO. **50269**

BILL TO **MATTEL TOYS**
P. O. BOX 821 AP
HAWTHORNE
CALIF. 90250

BILL TO

SHIP TO:
 PLANT 1
 PLANT 4
 ADMIN. WHSE.
 DIST. CENTER
 PLANT 2 & 3
 COMPTON
 PLANT 6
 OTHER

5150 ROSECRANS AVE.
HAWTHORNE, CALIF. 90250
13080 TEMPLE AVE.
CITY OF INDUSTRY, CALIF. 91746
5150 ROSECRANS AVE.
HAWTHORNE, CALIF. 90250
15930 E. VALLEY
CITY OF INDUSTRY, CALIF. 91744
1620 S. WILMINGTON AVE.
COMPTON, CALIF. 90220

RECEIVING COPY

PURCHASE ORDER CATEGORY: RENTAL, BLANKET, MAINTENANCE, LEASE, CON. TERM, REPAIR

BUYER'S SIGNATURE: *X*

DESCRIPTION - ONE ITEM PER ITEM NO.

1 **Involving modification for strain relief wold to provide inscribed conical shape to flange nearest coil.**

PAYMENT TO THE VENDOR IS HELD
PENDING ACCEPTANCE BY THE
REQUESTOR.

REQUESTOR MUST NOTIFY
ACCOUNT'S PAYABLE DEPARTMENT
WHEN ITEM IS ACCEPTED."

DATE: **7/6/74**

UNIT OF MEAS. **MATTEL TOYS**

QUANTITY

PRICE PER REQUESTER

CONFIRMED PRICE

MAIL STOP PLANT **1112**

BALANCE

PACKING SLIP NUMBER

REC. INT. DATE

DEPARTMENT RECEIVING CATEGORY: **PELLETTARIAN ELECTRONICS**

BUDGET CTR. **6000**

CHARGE TO ACCT. NO. **613-8747-12A0**

REQUESTER: **BUCHANAN FOR CHABLEA**

EXT. **1112**

MAIL STOP **316** PLT **1** DATE REQUIRED **ASAP**

APPROX. AMT. THIS P.O. **\$ 712.00**

REQUESTER WILL BE DIRECTLY RESPONSIBLE FOR RECEIVING.

SEND RECEIVING MASTER TO REQUESTER

RECEIVING DEPARTMENT TO DELIVER TO REQUESTER

OTHER

IS MATERIAL TO BE RESOLD? YES NO

SEND INVOICE TO REQUESTER FOR APPROVAL

APPROVED BY

DATE

DATE

APPROVED BY

DATE

INSTRUCTIONS TO PURCHASING/SUGGESTED VENDOR

REQUESTOR TO OKAY BID BEFORE RELEASE.

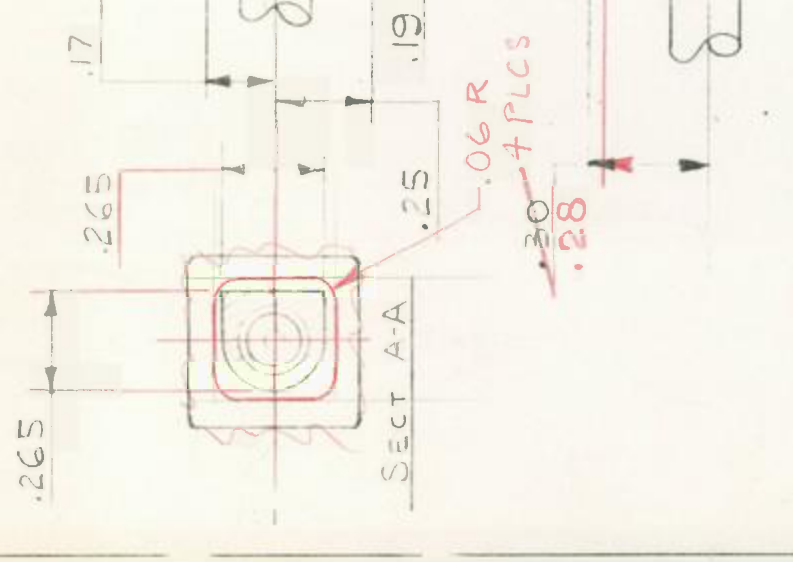
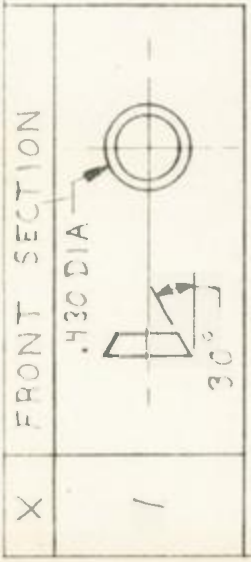
RECEIVING INSTRUCTIONS:

SIGN ONLY IF COMPLETE - IF PARTIAL SHIPMENT COMPLETE RECEIVING AREA AND FORWARD COPY TO ACCTS. PAYABLE. (ATTACH ALL DOCUMENTS REC'D.)

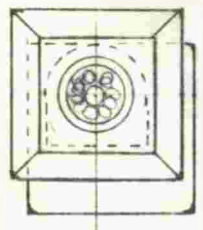
RECEIVED COMPLETE BY

DATE

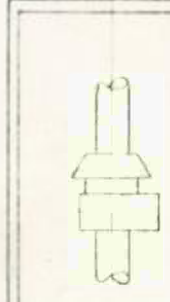
(A)



FRONT SECTION



TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED
 2 PLACE DECIMALS ± .005
 3 PLACE DECIMALS ± .001
 ANGLES ± 1°
 FRACTION ± .015
 SEE MATERIAL SPEC. FOR STOCK TOLERANCE
 SCREW THDS. ARE CLASS 2A OR 2B U.N.C. UNLESS OTHERWISE SPECIFIED



ACTUAL SIZE

CHASE # 239

SYM	DESCRIPTION	DATE	APPROVED
A	ADDED PART 1	B.D. 8-3-78	

9 CON	.190 DIA.
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WIRE SIZE

SR-95-X

DRAWN: W. SMITH	DATE: 4-25-78
APPROVED: <i>A. Blanche</i>	SCALE: 2:1

VICTOR ELECTRIC WIRE & CABLE CORP.
 WEST WARWICK, R. I.

CAPTIVE
 APPROVED BY



October 5, 1978

Lisa Rogers
Victor Electric Wire and Cable Corporation
618 Main Street
West Warwick, Rhode Island 02893

Dear Lisa:

Enclosed are two copies of our drawing number 2609-9569 showing the changes to the grommet for our cable. Please note (1) the changed dimensions for the outer portion of the grommet (necessary for the controller to fit into the console), (2) the changed height of the inside portion of the grommet (previously discussed with Victor people), (3) the lengthening of stripped portion of the cable inside the controller (for ease in assembling to the connector), and (4) the orientation of the grommet relative to the radius vector from the grommet to the center line of the cable as shown in section A-A (necessary to have the cable positioned properly in the tray of the console when the controller is placed back in the console).

We plan to assemble 50 systems (100 cables) before the year is out in addition to engineering models of the controllers to check out the changes. Six of the 50 systems will be assembled about November 1.

Let me know what we need to do if anything to get these changes under way.

Sincerely,

A handwritten signature in cursive script that reads "Dave Chandler".

Dave Chandler

DC/law
Encl.